

Date: Tuesday, 08/08/2006 8:57:38 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 28066
Estimate Number : 10612
P.O. Number : N/A
This Issue : 08/08/2006 S.O. No. N/A
Prsht Rev. : NC
First Issue : 01/08/2006 Type : PURCHASED PARTS
Previous Run : 23862

Drawing Name : MOUNTING BRACKET

Part Number : D33671
Drawing Number : D3367 REV. A
Project Number : N/A
Drawing Revision : A
Material : N/A
Due Date : 18/08/2006

Qty: 10 Um: Each

Written By : *SPL COMMENT Below*
Checked & Approved By : *[Signature]*
Comment : Est: A 05:02:09 New issue KJ/JLM

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S125	1010-1025 sheet .125
-----	-----------	----------------------



Comment: Qty.: 0.0187 sf(s)/Unit Total : 0.1870 sf(s)
1010-1025 sheet .125

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

B Du A
Progs A
BTH M15925

SAD 06:02:08

(10)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: DIMENSIONAL CHECK

SAD 06:02:02

(10)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

1606-14

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Deburr

m.f. 06-08-15

6.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE
Form as per Dwg D3367

SB 06/08/16

Date: Tuesday, 08/08/2006 8:57:38 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 28066

Part Number: D33671

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



J 06-08-17 (10)

Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



J 06-08-17 (10)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

9.0

DC

DOCUMENT CONTROL



(10)

Comment: DOCUMENT CONTROL

Inspection Level 21

D 06-08-18

Job Completion



U 06-08-18

Date: Tuesday, 8/1/2006 11:29:54 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING BRACKET
Job Number : 28066	
Estimate Number : 10612	
P.O. Number :	Part Number : D33671
This Issue : 8/1/2006 S.O. No. :	Drawing Number : D3367 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 23862	Material :
Written By :	Due Date : 8/18/2006 Qty: 10 Um: Each
Checked & Approved By : <i>JA 06 08 01</i>	
Comment : Est: A 05.02.09 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASING

Issue P/O: _____
 Email or Ship DXF file to vendor
 Laser Cut flat pattern per Dwg D3367
 Possible Supplier: Industrial Laser
 Material release note is required

waterproof
0187 SF

2.0	D33671F	Inventory
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Comment: Qty.: 1.0000 U(s)/Unit Total: 10.0000 U(s)

MOUNTING BRACKET

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Debur

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 8/1/2006 11:29:54 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 28066

Part Number: D33671

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3367

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

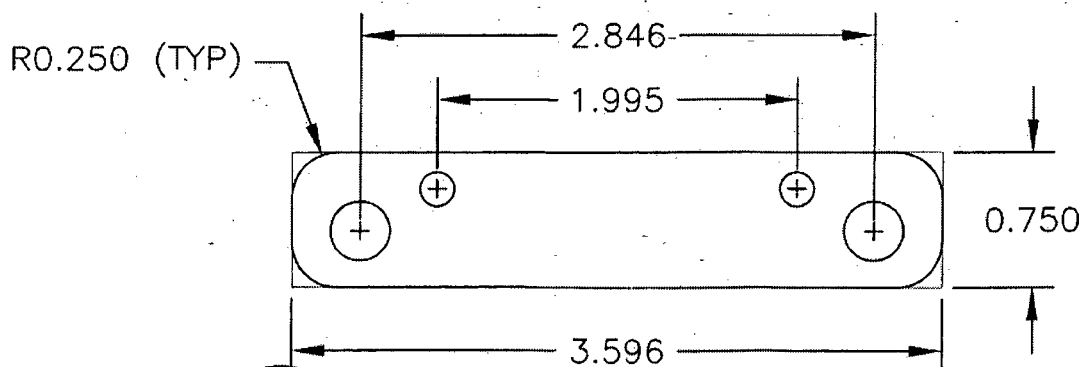
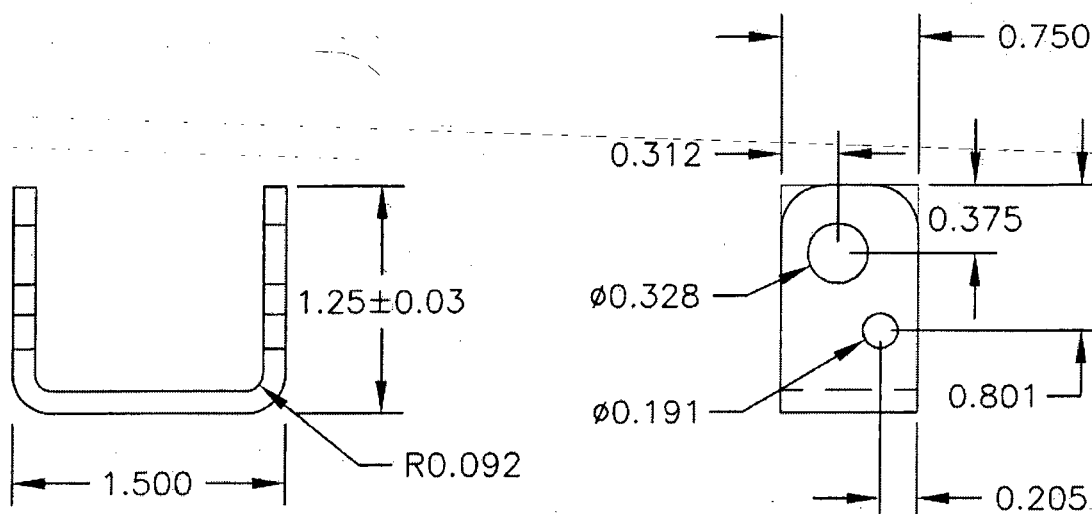
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN AH	DRAWN BY AH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED AH	APPROVED AH	DRAWING NO. D3367	REV.. A SHEET 1 OF 1
DATE 04.12.07		TITLE MOUNTING BRACKET	SCALE 1:1
A	04.12.07	NEW ISSUE	



D3367-1 NOTES

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010-S11GA)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28066

RELEASED

04.12.16

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DART AEROSPACE LTD		Work Order:	28066
Description:		Part Number:	D33671
Inspection Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

[illegible]

Measured by:	SAD	Audited by:	[Signature]	Prototype Approval:	
Date:	08.08.08	Date:	08.08.14	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	